

NAN YA PLASTICS CORP.  
ELEC. MATERIALS DIV.  
LCD DEPARTMENT

# SPECIFICATION

SPEC. NO. : LM021-1  
DATE : NOV.07.1997  
SHEET NO. : 1/19

U.S. MARKETING ARM:

MARK PRODUCTS CORPORATION  
800 N. EDGEWOOD AVENUE  
WOOD DALE, IL 60191  
TEL: 630-787-9089  
FAX: 630-787-9015

SPECIFICATION OF  
16x2 LCD MODULE  
PRODUCT NO.: LM\_82\_021\_2E

SPEC. NO.: LM021-1

APPROVED BY

EDITED ON : NOV.07.1997

SALES MANAGER	DESIGN MANAGER	PERSON IN CHARGE

REV/DATE

R0/  
11.07.97'

APP

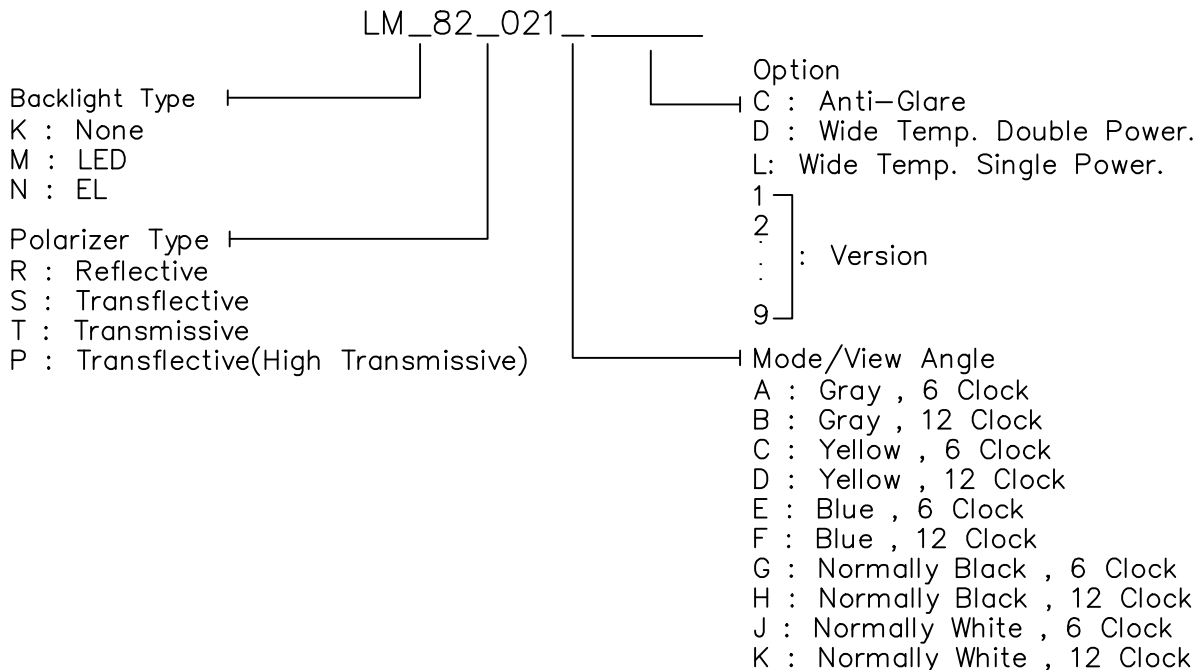
CHK

BY

# 1. MECHANICAL DATA

- (1) Product No. LM\_82\_021\_2E
- (2) Module Size 88.4 (W)mm x 29.0 (H)mm x MAX14.5 (D)mm (LED B.L.)  
88.4 (W)mm x 29.0 (H)mm x MAX9.5 (D)mm (W/O, EL B.L.)
- (3) Dot Size 0.50 (W)mm x 0.55 (H)mm
- (4) Dot Pitch 0.57 (W)mm x 0.62 (H)mm
- (5) Number of Characters 16 (W) x 2 (H)Characters
- (6) Character Format 5 (W) x 8 (H)Dots
- (7) Duty 1/16
- (8) LCD Display Mode STN:  Gray Mode  Yellow Mode  Blue Mode  
FSTN:  Black and White(Normal White/Positive Image)  
 Black and White(Normal Black/Negative Image)
- Rear Polarizer:  Reflective  Transflective  Transmissive
- (9) Viewing Direction  6 O'clock  12 O'clock  \_\_\_O'clock
- (10) Backlight W/O B/L: 26.5 g
- (11) Weight EL B/L: 28 g  
LED B/L: 40.5 g

Note :



REV/DATE	R0/ 11.07.97'					APP	CHK	BY
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## 2. ABSOLUTE MAXIMUM RATINGS

### (1) ELECTRICAL ABSOLUTE RATINGS

V<sub>SS</sub>=0V

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	6.5	V	
Input Voltage	V <sub>I</sub>	-0.3	VDD	V	
Static Electricity	-	-	-	-	Note 1

Note 1 LCM should be grounded during handling LCM.

### (2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.				WIDE TEMP.			
	OPERATING		STORAGE		OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	0	50	-20	70	-20	70	-30	80
Humidity (Without Condensation)	Note 1,3		Note 2,3		Note 3,4		Note 3,5	

Note 1 Ta ≤ 50°C : 85%RH max  
Ta > 50°C : Absolute humidity must be lower  
than the humidity of 85%RH at 50°C

Note 2 Ta at -20°C will be < 48hrs, at 70°C will be < 120hrs

Note 3 Background color changes slightly depending on ambient temperature.  
This phenomenon is reversible.

Note 4 Ta ≤ 70°C : 75%RH max  
Ta > 70°C : Absolute humidity must be lower  
than the humidity of 75%RH at 70°C

Note 5 Ta at -30°C will be < 48hrs, at 80°C will be < 120hrs

### 3. ELECTRICAL CHARACTERISTICS

(VDD = 5V±10%)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Input Voltage	VIH	H level	0.8VDD	—	VDD	V
	VIO	L level	0	—	0.2VDD	V
Recommended LC Driving Voltage (NORMALLY TEMP. LCM)	VDD-V0	0°C	—	4.8	5.4	V
		25°C	4.2	4.7	5.2	
		50°C	3.8	4.3	—	
Recommended LC Driving Voltage (WIDE TEMP. LCM)	VDD-V0	-20°C	5.9	6.4	7.2	V
		0°C	5.7	6.4	7.2	
		25°C	5.7	6.2	6.8	
		50°C	5.5	5.9	6.5	
		70°C	5.3	5.5	6.1	
Power Supply Current	IDD	VDD = 5.0V	—	—	2.8	mA
LED Power Supply Current	ILED	V <sub>BL</sub> = 5V <sub>DC</sub> (R <sub>BL</sub> = 5Ω)	—	170	—	mA
EL Power Supply Current	IEL	V <sub>EL</sub> = 110V <sub>AC</sub> 400Hz	—	—	5.0	mA

## 4.OPTICAL CHARACTERISTICS

(FOR NORMAL TEMPERATURE MODE LCM)

AT V<sub>OP</sub>

MODE	ITEM	Cr(Contrast Ratio)		$\theta$ (Viewing Angle)		$\phi$ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	3.0	4.0	40	65	25	35
	C	5.0	8.0	50	70	28	38
	J						
S	A	3.0	4.0	35	60	20	32
	C	4.0	7.0	45	65	25	35
	J						
T	E/F	2.5	3.0	30	50	20	30
	C/D	2.5	5.0	30	50	20	30
NOTE		NOTE6		NOTE5			

AT  $\phi=0^\circ$   $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0℃	-	460	900	ms	NOTE 2
		25℃	-	110	220		
		50℃	-	65	130		
Response Time (fall)	Tf	0℃	-	420	800	ms	NOTE 2
		25℃	-	140	250		
		50℃	-	90	155		

NOTE :

R: REFLECTIVE  
S: TRANSFLECTIVE  
T: TRANSMISSIVE  
A/B: GRAY  
C/D: YELLOW  
E/F: BLUE  
G/H: NORMALLY BLACK  
J/K: NORMALLY WHITE

## 4-1. OPTICAL CHARACTERISTICS

(FOR WIDE TEMPERATURE and DOUBLE POWER MODE LCM)

AT Vop

MODE	ITEM	Cr(Contrast Ratio)		$\theta$ (Viewing Angle)		$\phi$ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	4	5.5	45	-	30	-
	C	4	10	50	-	30	-
	J						
S	A	3.5	5	45	66	30	37
	C	4	10	50	-	30	40
	J						
T	E	2.5	3.2	45	60	30	40
	G						
NOTE		NOTE6		NOTE5			

AT  $\phi=0^\circ$   $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	-20℃	-	1600	3200	ms	NOTE 2
		0℃	-	300	600		
		25℃	-	120	240		
		50℃	-	70	140		
		70℃	-	65	130		
Response Time (fall)	Tf	-20℃	-	1500	3000	ms	NOTE 2
		0℃	-	300	600		
		25℃	-	90	180		
		50℃	-	65	130		
		70℃	-	50	100		

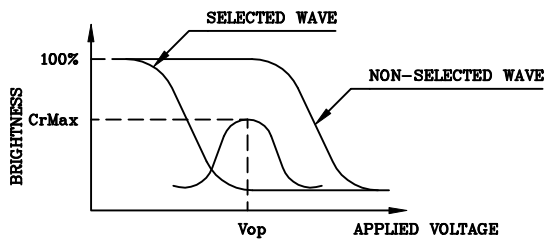
NOTE :

R: REFLECTIVE  
S: TRANSFLECTIVE  
T: TRANSMISSIVE  
A/B: GRAY

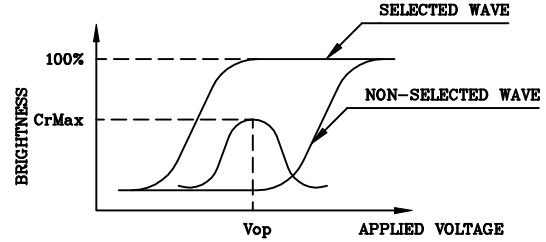
C/D: YELLOW  
E/F: BLUE  
G/H: NORMALLY BLACK  
J/K: NORMALLY WHITE

(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



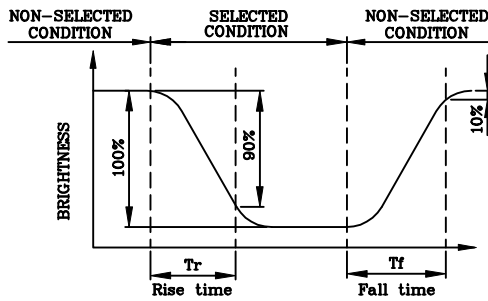
(negative type)

\*Conditions

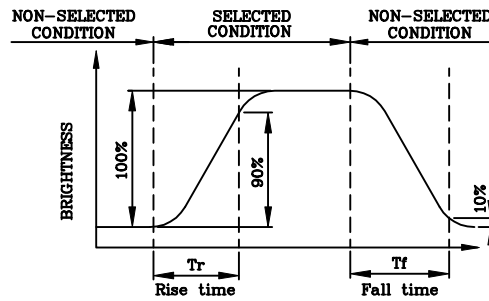
Viewing Angle : 0  
 Frame Frequency : 70Hz  
 Applied Waveform : 1/N duty, 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



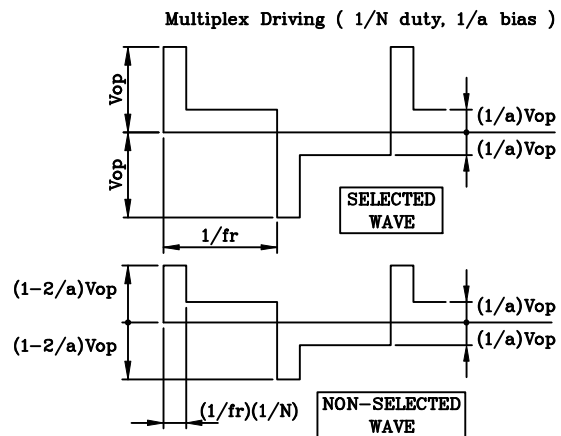
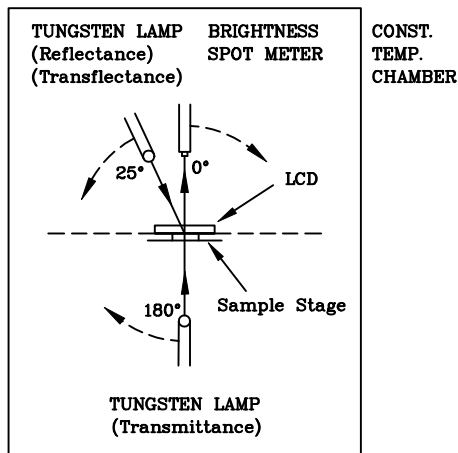
(negative type)

\*Conditions

Operating Voltage : Vop  
 Viewing Angle ( $\theta, \phi$ ) : (0,0)  
 Frame Frequency : 70Hz  
 Applied Waveform : 1/N duty, 1/a bias

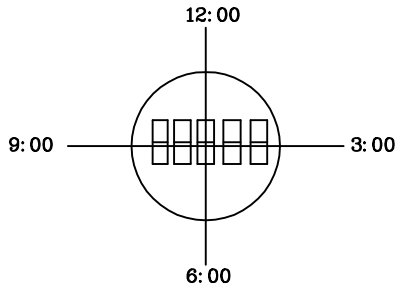
(NOTE 3)

Description of Measuring Equipment and Driving Waveforms



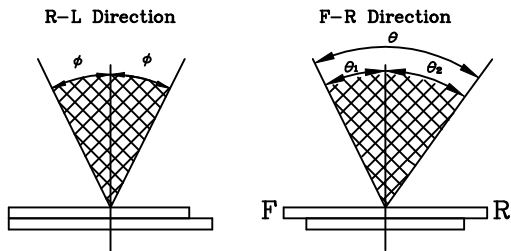
(NOTE 4)

Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle



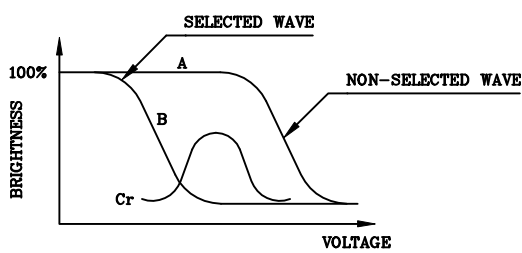
$\theta = \theta_1 + \theta_2$

\*Conditions

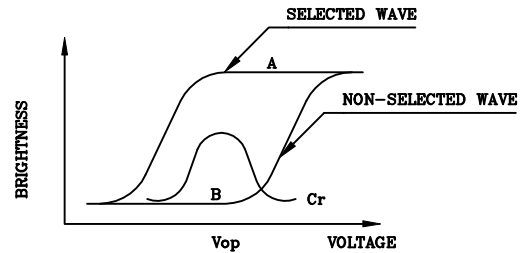
- Operating Voltage :  $V_{op}$
- Frame Frequency : 70Hz
- Applied Waveform : 1/N duty, 1/a bias
- Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

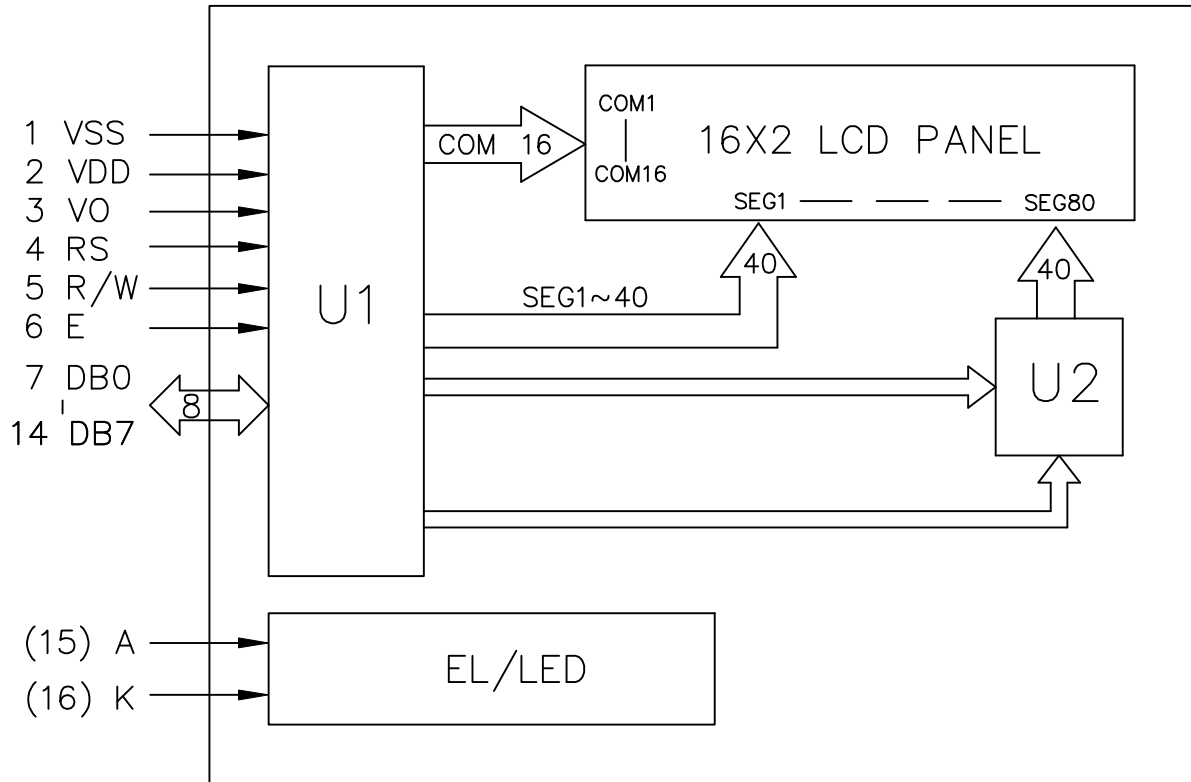
Contrast Ratio :  $Cr = A/B$

\*Conditions

- Viewing Angle : 0
- Frame Frequency : 70Hz
- Applied Waveform : 1/N duty, 1/a bias

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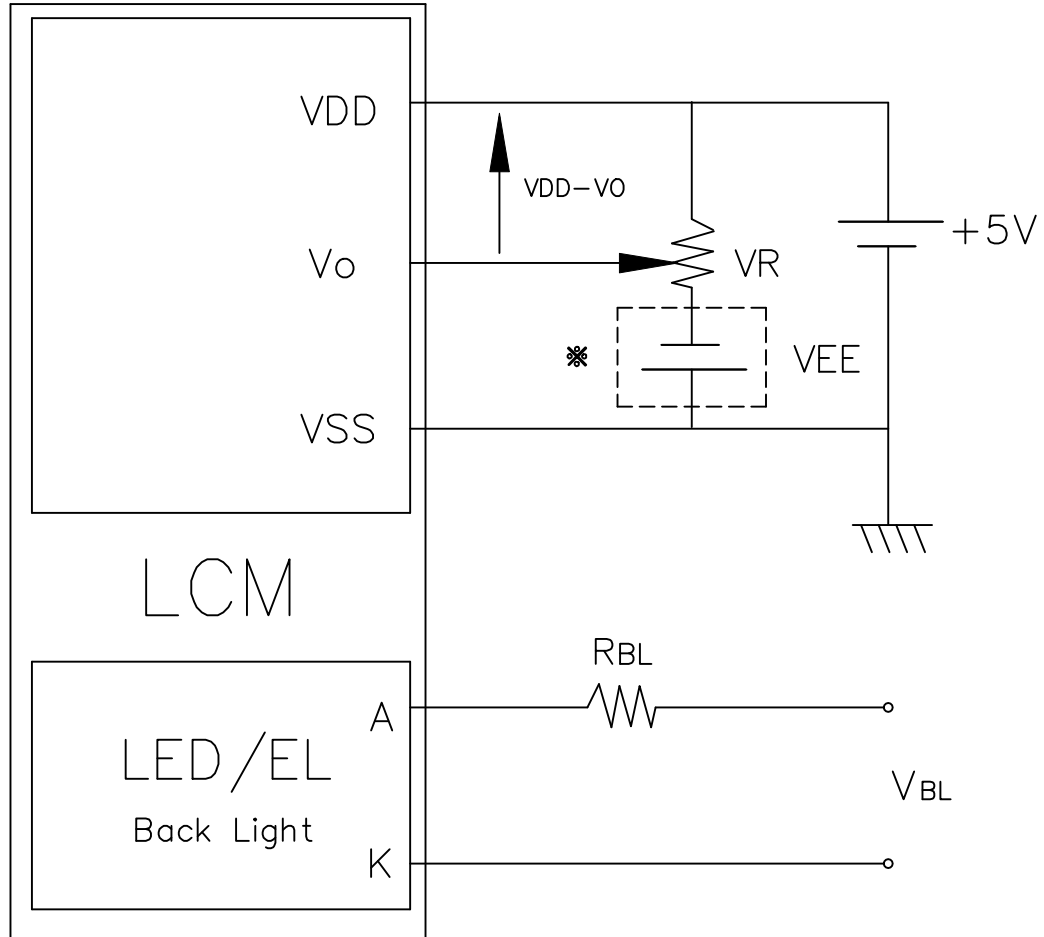
## 5. BLOCK DIAGRAM



## 6. INTERNAL PIN CONNECTION

PinNo.	Symbol	Level	Function
1	V <sub>SS</sub>	—	0V
2	V <sub>DD</sub>	—	+5V
3	V <sub>O</sub>	—	—
4	RS	H/L	L: INSTRUCTION CODE INPUT H: DATA INPUT
5	R/W	H/L	H: DATA READ (FROM LCM TO MPU) L: DATA WRITE (FROM MPU TO LCM)
6	E	H, H->L	ENABLE SIGNAL
7	DB0	H/L	DATA BUS LINE
8	DB1	H/L	
9	DB2	H/L	
10	DB3	H/L	
11	DB4	H/L	
12	DB5	H/L	
13	DB6	H/L	
14	DB7	H/L	
(15)	A	—	Power Supply For LED/EL
(16)	K	—	

## 7. POWER SUPPLY



Recommended Value for RBL and VBL

ITEM Back Light	RBL		VBL	
	LED	EL	LED	EL
Interface				
14 PIN	5Ω	0Ω	5V	110V <sub>DC</sub> 400Hz
16 PIN	0Ω			

## 8. TIMING CHARACTERISTICS

Item	Symbol	Test Condition	Min.	Typ.	Max.	Unit
Enable cycle time	$t_{cyc}$	Fig. a, Fig. b	500	-	-	ns
Enable pulse width	$PW_{EH}$	Fig. a, Fig. b	230	-	-	ns
Enable rise/fall time	$t_{Er}, t_{Ef}$	Fig. a, Fig. b	-	-	20	ns
RS, R/W set up time	$t_{AS}$	Fig. a, Fig. b	40	-	-	ns
RS, R/W hold time	$t_{H1}$	Fig. a, Fig. b	10	-	-	ns
Data set up time	$t_{DSW}$	Fig. a	60	-	-	ns
Data output delay time	$t_{DDR}$	Fig. b	-	-	120	ns
Data write hold time	$t_{H2}$	Fig. a	10	-	-	ns
Data read hold time	$t_{H2}$	Fig. b	5	-	-	ns

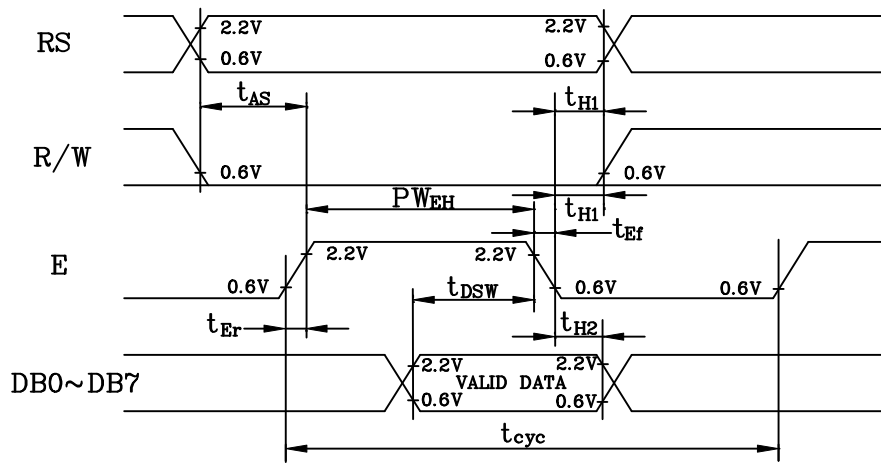


Fig.a Interface timing (data write)

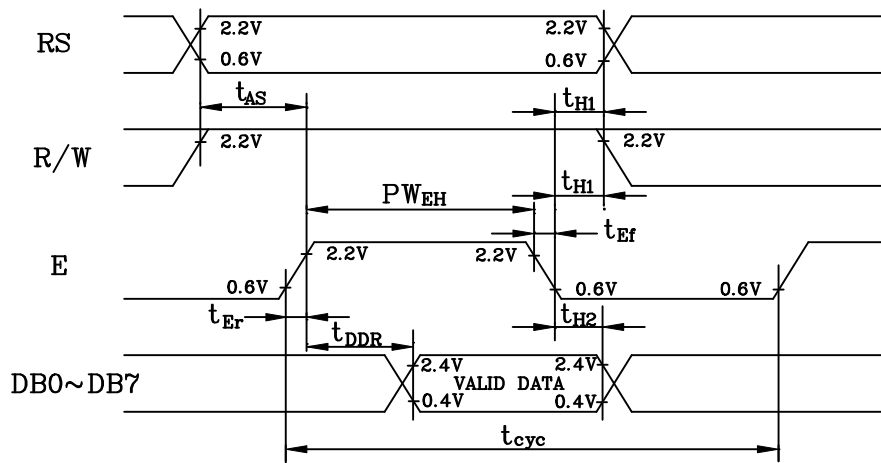


Fig.b Interface timing (data read)

## 9. CONTROL and DISPLAY COMMAND

COMMAND	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	EXCUTION TIME (FOSC=250kHz)	REMARK																		
DISPLAY CLEAR	L	L	L	L	L	L	L	L	L	H	1.64ms																			
RETURN HOME	L	L	L	L	L	L	L	L	H	X	1.64ms	CURSOR MOVE TO FIRST DIGIT																		
ENTRY MODE SET	L	L	L	L	L	L	L	H	I/D	SH	40μS	•I/D: SET CURSOR MOVE DIRECTION <table border="1"> <tr><td>I/D</td><td>H</td><td>INCREASE</td></tr> <tr><td>I/D</td><td>L</td><td>DECREASE</td></tr> </table> •SH: SPECIFIES SHIFT OF DISPLAY <table border="1"> <tr><td>SH</td><td>H</td><td>DISPLAY IS SHIFTED</td></tr> <tr><td>SH</td><td>L</td><td>DISPLAY IS NOT SHIFTED</td></tr> </table>	I/D	H	INCREASE	I/D	L	DECREASE	SH	H	DISPLAY IS SHIFTED	SH	L	DISPLAY IS NOT SHIFTED						
I/D	H	INCREASE																												
I/D	L	DECREASE																												
SH	H	DISPLAY IS SHIFTED																												
SH	L	DISPLAY IS NOT SHIFTED																												
DISPLAY ON/OFF	L	L	L	L	L	L	H	D	C	B	40μS	•DISPLAY <table border="1"> <tr><td>D</td><td>H</td><td>DISPLAY ON</td></tr> <tr><td>D</td><td>L</td><td>DISPLAY OFF</td></tr> </table> •CURSOR <table border="1"> <tr><td>C</td><td>H</td><td>CURSOR ON</td></tr> <tr><td>C</td><td>L</td><td>CURSOR OFF</td></tr> </table> •BLINKING <table border="1"> <tr><td>B</td><td>H</td><td>BLINKING ON</td></tr> <tr><td>B</td><td>L</td><td>BLINKING OFF</td></tr> </table>	D	H	DISPLAY ON	D	L	DISPLAY OFF	C	H	CURSOR ON	C	L	CURSOR OFF	B	H	BLINKING ON	B	L	BLINKING OFF
D	H	DISPLAY ON																												
D	L	DISPLAY OFF																												
C	H	CURSOR ON																												
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SHIFT	L	L	L	L	L	H	S/C	R/L	X	X	40μS	<table border="1"> <tr><td>SC</td><td>H</td><td>DISPLAY SHIFT</td></tr> <tr><td>SC</td><td>L</td><td>CURSOR MOVE</td></tr> </table> <table border="1"> <tr><td>R/L</td><td>H</td><td>RIGHT SHIFT</td></tr> <tr><td>R/L</td><td>L</td><td>LEFT SHIFT</td></tr> </table>	SC	H	DISPLAY SHIFT	SC	L	CURSOR MOVE	R/L	H	RIGHT SHIFT	R/L	L	LEFT SHIFT						
SC	H	DISPLAY SHIFT																												
SC	L	CURSOR MOVE																												
R/L	H	RIGHT SHIFT																												
R/L	L	LEFT SHIFT																												
SET FUNCTION	L	L	L	L	H	DL	N	F	X	X	40μS	<table border="1"> <tr><td>DL</td><td>H</td><td>8 DITS INTERFACE</td></tr> <tr><td>DL</td><td>L</td><td>4 BITS INTERFACE</td></tr> </table> <table border="1"> <tr><td>N</td><td>H</td><td>2 LINE DISPLAY</td></tr> <tr><td>N</td><td>L</td><td>1 LINE DISPLAY</td></tr> </table> <table border="1"> <tr><td>F</td><td>H</td><td>5 X 10 DOTS</td></tr> <tr><td>F</td><td>L</td><td>5 X 7 DOTS</td></tr> </table>	DL	H	8 DITS INTERFACE	DL	L	4 BITS INTERFACE	N	H	2 LINE DISPLAY	N	L	1 LINE DISPLAY	F	H	5 X 10 DOTS	F	L	5 X 7 DOTS
DL	H	8 DITS INTERFACE																												
DL	L	4 BITS INTERFACE																												
N	H	2 LINE DISPLAY																												
N	L	1 LINE DISPLAY																												
F	H	5 X 10 DOTS																												
F	L	5 X 7 DOTS																												
SET CG RAM ADDRESS	L	L	L	H	CG RAM address (corresponds to cursor address)					40μS	CG RAM Data is sent and received after this setting																			
SET DD RAM ADDRESS	L	L	H	DD RAM address					40μS	DD RAM Data is sent and received after this setting																				
READ BUSY FLAG & ADDRESS	L	H	BF	Address Counter used for Both DD & CG RAM address					0μS	<table border="1"> <tr><td>BF</td><td>H</td><td>Busy</td></tr> <tr><td>BF</td><td>L</td><td>Ready</td></tr> </table> -Reads BF indication internal operating is being performed. -reads address counter contents	BF	H	Busy	BF	L	Ready														
BF	H	Busy																												
BF	L	Ready																												
WRITE DATA	H	L	Write Data					46μS	Write data into DD or CG RAM																					
READ DATA	H	H	Read Data					46μS	Read data form DD or CGRAM																					

X : Don't care

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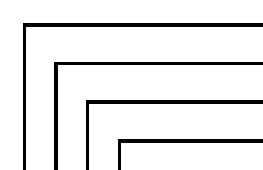
# 10.DISPLAY PATTERN

Display Data RAM Address  
Versus Character Position

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F

16 x 2 Display Pattern

# 11.CHARACTER FONT TABLE

	0	0	0	0	0	0	0	1	1	1	1	1	1
	0	0	0	1	1	1	1	0	0	1	1	1	1
	0	1	1	0	0	1	1	1	1	0	0	1	1
	0	0	1	0	1	0	1	0	1	0	1	0	1
XXXX0000			0	@	P	`	P		-	夕	ミ	α	ρ
XXXX0001		!	1	A	Q	a	q	。	ア	チ	△	ä	q
XXXX0010		"	2	B	R	b	r	「	イ	ツ	×	β	θ
XXXX0011		#	3	C	S	c	s	」	ウ	テ	ε	ε	ω
XXXX0100		\$	4	D	T	d	t	、	エ	ト	†	Ω	Ω
XXXX0101		%	5	E	U	e	u	・	オ	ナ	1	ü	ü
XXXX0110		&	6	F	V	f	v	ヲ	カ	ニ	ヨ	ρ	Σ
XXXX0111		'	7	G	W	g	w	ア	キ	ヌ	ラ	q	π
XXXX1000		(	8	H	X	h	x	イ	ク	ネ	リ	√	×
XXXX1001		)	9	I	Y	i	y	ウ	ケ	ル	”	4	4
XXXX1010		*	:	J	Z	j	z	エ	コ	ン	レ	i	≠
XXXX1011		+	;	K	[	k	[	オ	サ	ヒ	ロ	*	≠
XXXX1100		,	<	L	¥	l	l	カ	シ	フ	ワ	φ	円
XXXX1101		-	=	M	]	m	]	ユ	ズ	ン	モ	÷	÷
XXXX1110		.	>	N	^	n	^	ヨ	セ	ホ	”	ñ	ñ
XXXX1111		/	?	O	_	o	_	ツ	リ	マ	°	ö	■

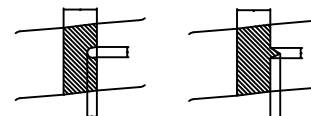
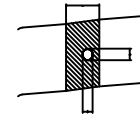
## 12. RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120HR		Appearance without defect	
2	Low Temp. Storage	-20°C	120HR		Appearance without defect	
3	High Temp. & High Humidity Storage	40°C 90%RH	120HR		Appearance without defect	
4	Thermal Shock	-20°C,30min → 25°C,5min → 60°C,30min → 25°C,5min (= 1 cycle)			Appearance without defect	5 cycles

# 13.LCD PRODUCT QUALITY STANDARD

## (1) DISPLAY APPEARANCE

NO	ITEM	C R I T E R I A													
1.	INCLUSIONS (BLACK SPOT , WHITE SPOT , DUST)	(1) ROUND TYPE													
		<table border="1"> <thead> <tr> <th>DIAMETER mm (a*)</th> <th>NO. OF DEFECT*</th> </tr> </thead> <tbody> <tr> <td><math>a \leq 0.20</math></td> <td>NEGLECT</td> </tr> <tr> <td><math>0.20 &lt; a \leq 0.35</math></td> <td>5 MAX</td> </tr> <tr> <td><math>0.35 &lt; a</math></td> <td>NONE</td> </tr> </tbody> </table>	DIAMETER mm (a*)	NO. OF DEFECT*	$a \leq 0.20$	NEGLECT	$0.20 < a \leq 0.35$	5 MAX	$0.35 < a$	NONE					
DIAMETER mm (a*)	NO. OF DEFECT*														
$a \leq 0.20$	NEGLECT														
$0.20 < a \leq 0.35$	5 MAX														
$0.35 < a$	NONE														
		(2) LINEAR TYPE													
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LENGTH mm(L)	WIDTH mm(W)	NO. OF DEFECT													
N A	$W \leq 0.03$	NEGLECT													
$L \leq 3$	$0.03 < W \leq 0.08$	6													
$3 < L$	$0.08 < W$	NONE													
2.	SCRATCH	1.SCRATCH ON PROTECTIVE FILM IS PERMITTED . 2.SCRATCH ON POLARIZER SHALL BE AS FOLLOW: (1) ROUND TYPE													
		<table border="1"> <thead> <tr> <th>DIAMETER mm (a*)</th> <th>NO. OF DEFECT*</th> </tr> </thead> <tbody> <tr> <td><math>a \leq 0.15</math></td> <td>NEGLECT</td> </tr> <tr> <td><math>0.15 &lt; a \leq 0.20</math></td> <td>2 MAX</td> </tr> <tr> <td><math>0.20 &lt; a</math></td> <td>NONE</td> </tr> </tbody> </table>	DIAMETER mm (a*)	NO. OF DEFECT*	$a \leq 0.15$	NEGLECT	$0.15 < a \leq 0.20$	2 MAX	$0.20 < a$	NONE					
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$0.20 < a$	NONE														
		(2) LINEAR TYPE BE JUDGED BY 1.--(2) LINEAR TYPE													
3.	DENT	DIAMETER < 1.5mm													
4.	BUBBLE	NOT EXCEEDING 0.5mm AVERAGE DIAMETER IS ACCEPTABLE BETWEEN GLASS AND POLARIZING FILM.													
5.	PIN HOLE	$(a+b)/2 \leq 0.15$ mm MAXIMUM NUMBER: IGNORED													
		$0.15 < (a+b)/2 \leq 0.20$ MAXIMUM NUMBER: 10													
6.	DOT DEFECT	$(a+b)/2 \leq 0.20$ mm MAXIMUM NUMBER: IGNORED													
		$0.20 < (a+b)/2 \leq 0.30$ MAXIMUM NUMBER: 5 x = WIDTH													
7.	CONTRAST IRREGULARITY (SPOT)	DIAMETER SPEC.													
		<table border="1"> <thead> <tr> <th>NO. OF DEFECT*</th> </tr> </thead> <tbody> <tr> <td><math>a \leq 0.50</math> mm</td> <td>NEGLECT</td> </tr> <tr> <td><math>0.50 &lt; a \leq 0.75</math></td> <td>5</td> </tr> <tr> <td><math>0.75 &lt; a \leq 1.00</math></td> <td>3</td> </tr> <tr> <td><math>1.00 &lt; a</math></td> <td>NONE</td> </tr> </tbody> </table>	NO. OF DEFECT*	$a \leq 0.50$ mm	NEGLECT	$0.50 < a \leq 0.75$	5	$0.75 < a \leq 1.00$	3	$1.00 < a$	NONE				
NO. OF DEFECT*															
$a \leq 0.50$ mm	NEGLECT														
$0.50 < a \leq 0.75$	5														
$0.75 < a \leq 1.00$	3														
$1.00 < a$	NONE														
8.	DOT WIDTH	DESIGN WIDTH $\pm$ 15%													
9.	COLOR TONE AND UNIFORMITY	OBVIOUS UNEVEN COLOR IS NOT PERMITTED													



(2) NOTE:

• SAFETY

- 1.If the LCD panel breaks, be careful not to allow the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

• HANDLING

- 1.Prevent all contact with static electricity, which can damage the CMOS ICs. The module is packaged in a static-shielding bag to prevent damage during shipment, warehousing and removal from the shipping carton.
- 2.Do not remove the panel or frame from the module.
- 3.The polarizing plate on the front surface of the display is very fragile and easily scratched. The module is shipped with a protective liner which must be removed from the polarizing plate prior to assembly.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of polarizing plate.
- 5.Do not use ketonics solvent or aromatic solvent on the polarizing plate. Use a soft cloth soaked with plastic-lens cleaning solution.

• STORAGE

- 1.Store the panel or module in a dark place where the temperature is  $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$  and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

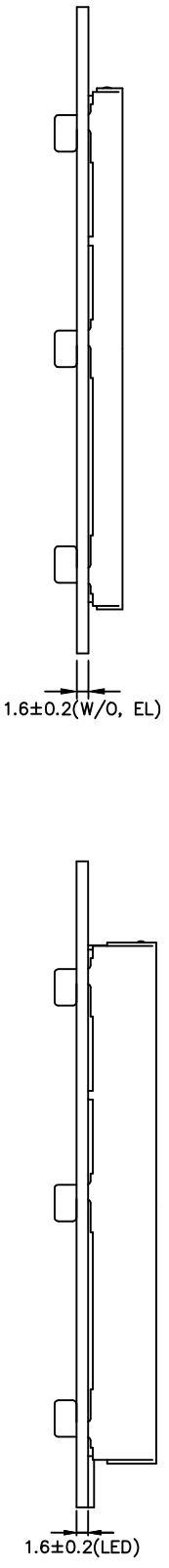
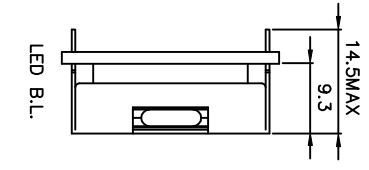
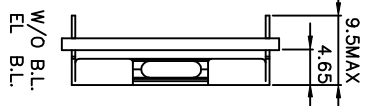
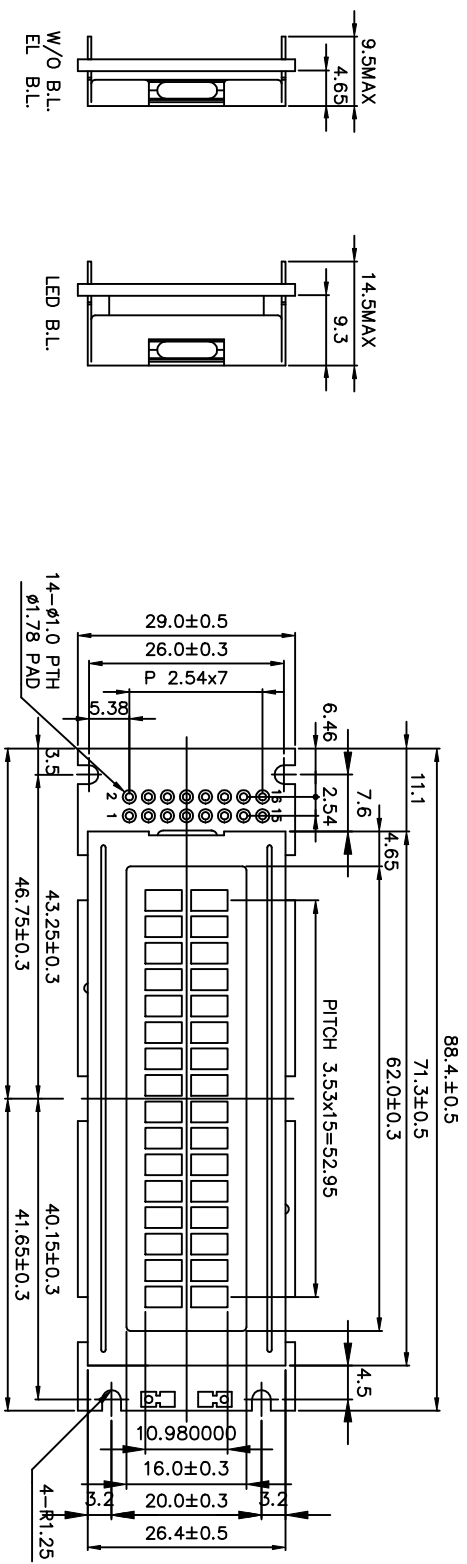
• TERMS OF WARRANTY

- 1.Acceptance inspection period  
The inspection period is within one month after the arrival of the contracted goods at the buyer's factory site.
- 2.Applicable warranty period  
The warranty period is within twelve months from the date of invoice under normal usage and storage conditions.

• TYPICAL OPERATING LIFETIME OF BACKLIGHT

- LED : 50,000HR  
EL : 5,000HR  
CCFT : 10,000HR

REV/DATE	R0/ 11.07.97'					APP	CHK	BY
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PinNo	Symbol
1	VSS
2	VDD
3	V <sub>O</sub>
4	RS
5	R/W
6	E
7	DB0
8	DB1
9	DB2
10	DB3
11	DB4
12	DB5
13	DB6
14	DB7
15	A
16	K

- NOTES :
1. RESOLUTION : 16 X 2.
  2. Character Format : 5 X 8 dots.
  3. General Tolerance : ±0.5mm.

產品編號	LM_82_021_2E	南亞塑膠工業股份有限公司
NAME		NAN YA PLASTICS CORPORATION
DATE		
APPROVE		製 品 圖
CHECK		
DESING		
DRAW	MAY PING 86.11.07	
DWG-NO	MXEX021XA	UNIT : mm
Rev.	A	SCALE :