

NAN YA PLASTICS CORP.
ELEC. MATERIALS DIV.
LCD DEPARTMENT

SPECIFICATION

SPEC. NO. : LM007-0
DATE : Mar. 06, 1998
SHEET NO. : 1/21

U.S. MARKETING ARM:

MARK PRODUCTS CORPORATION
800 N. EDGEWOOD AVENUE
WOOD DALE, IL 60191
TEL: 630-787-9089
FAX: 630-787-9015

SPECIFICATION OF
16x2 LCD MODULE
PRODUCT NO.: LM_C4_007__E

SPEC. NO. : LM007-0

APPROVED BY

EDITED ON : Nov. 07, 1997

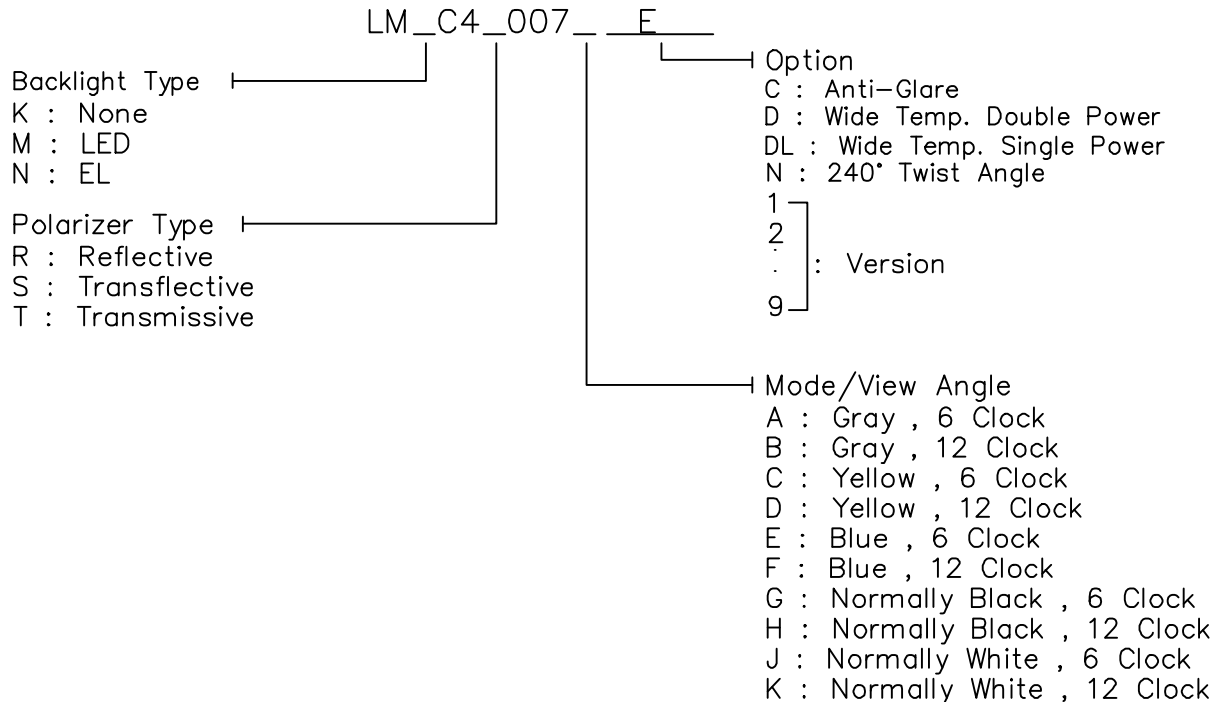
SALES MANAGER	DESIGN MANAGER	PERSON IN CHARGE

REV/DATE	R0/ 11.07.97'	R1/ 03.06.98'				APP	CHK	BY
----------	------------------	------------------	--	--	--	-----	-----	----

1. MECHANICAL DATA

- (1) Product No. LM_C4_007__E
- (2) Module Size
 - 122.0 (W)mm x 44.0 (H)mm x MAX15.0 (D)mm (6.0mm LED B.L.)
 - 122.0 (W)mm x 44.0 (H)mm x MAX13.0 (D)mm (4.2mm LED B.L.)
 - 122.0 (W)mm x 44.0 (H)mm x MAX12.0 (D)mm (Edge LED B.L.)
 - 122.0 (W)mm x 44.0 (H)mm x MAX9.5 (D)mm (W/O,EL B.L.)
- (3) Dot Size 0.92 (W)mm x 1.10 (H)mm
Dot Pitch 0.98 (W)mm x 1.16 (H)mm
- (4) Character Size 4.84 (W)mm x 9.66 (H)mm
Character Pitch 6.0 (W)mm x 10.34 (H)mm
- (5) Number of Characters 16 (W) x 2 (H)Characters
- (6) Character Format 5 (W) x 8 (H)Dots
- (7) Duty 1/16
- (8) LCD Display Mode STN: Gray Mode Yellow Mode Blue mode
FSTN: Black and White(Normal White/Positive Image)
 Black and White(Normal Black/Negative Image)
Rear Polarizer: Reflective Transflective Transmissive
- (9) Viewing Direction 6 O'clock 12 O'clock ___O'clock
- (10) Backlight W/O LED(4.2mm) LED(6.0mm) LED(edge)
- (11) Weight W/O B/L: 48g EL
EL B/L: 51g
LED B/L: 69g(5.4mm)
LED B/L: 63g(4.2mm)
LED B/L: 62g(Edge)

Note :



REV/DATE	R0/ 11.07.97'	R1/ 03.06.98'				APP	CHK	BY
----------	------------------	------------------	--	--	--	-----	-----	----

2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

V_{SS}=0V

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	6.5	V	
Input Voltage	V _I	-0.3	VDD	V	
Static Electricity	-	-	-		Note 1

Note 1 LCM should be grounded during handling LCM.

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.				WIDE TEMP.			
	OPERATING		STORAGE		OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	0	50	-20	70	-20	70	-30	80
Humidity (Without Condensation)	Note 1,3		Note 2,3		Note 3,2		Note 3,5	

Note 1 $T_a \leq 50^\circ\text{C}$: 85%RH max

$T_a > 50^\circ\text{C}$: Absolute humidity must be lower
than the humidity of 85%RH at 50°C

Note 2 T_a at -20°C will be < 48hrs, at 70°C will be < 120 hrs

Note 3 Background color changes slightly depending on ambient temperature.
This phenomenon is reversible.

Note 4 $T_a \leq 70^\circ\text{C}$: 75%RH max

$T_a > 70^\circ\text{C}$: Absolute humidity must be lower
than the humidity of 75%RH at 70°C

Note 5 T_a at -30°C will be < 48hrs, at 80°C will be < 120 hrs

3. ELECTRICAL CHARACTERISTICS

(VDD = 5V±10%)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Input Voltage	VIH	H level	0.8VDD	-	VDD	V
	VIO	L level	0	-	0.2VDD	V
Recommended LC Driving Voltage (Normal Temp. LCM)	VDD-V0	0℃	-	4.8	5.4	V
		25℃	4.2	4.7	5.2	
		50℃	3.8	4.3	-	
Recommended LC Driving Voltage (Wide Temp. LCM)	VDD-V0	-20℃	5.9	6.4	7.2	V
		0℃	5.7	6.4	7.2	
		25℃	5.7	6.2	6.8	
		50℃	5.5	5.9	6.5	
		70℃	5.3	5.5	6.1	
Recommended LC Driving Voltage (Low Voltage LC LCM)	VDD-V0	-20℃	4.5	4.9	5.4	V
		0℃	4.2	4.7	5.1	
		25℃	4.1	4.6	5.0	
		70℃	3.6	4.0	4.5	
Recommended LC Driving Voltage (240° Twist LCM)	VDD-V0	0℃	-	4.8	5.3	V
		25℃	4.1	4.5	5.0	
		50℃	3.8	4.2	-	
Power Supply Current	IDD	VDD = 5.0V	-	-	2.8	mA
LED Power Supply Current (6.0mm)	ILED	VBL = 5Vdc	-	160	-	mA
LED Power Supply Current (edge)	ILED	VBL = 5Vdc	-	80	-	mA
LED Power Supply Current (4.2mm)	ILED	VBL = 5Vdc	-	160	-	mA
EL Power Supply Current	IEL	VBL = 110VAc 400Hz	-	2	5	mA

4.1.OPTICAL CHARACTERISTICS

(For Normal Temperature Mode LCM)

AT V_{OP}

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	3.0	4.0	40	65	25	35
	C	5.0	8.0	50	70	28	38
	J						
S	A	3.0	4.0	35	60	20	32
	C	4.0	7.0	45	65	25	35
	J						
T	E,F	2.5	3.0	30	50	20	30
	C,D	2.5	5.0	30	50	20	30
NOTE		NOTE6		NOTE5			

AT $\phi=0^\circ \theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0℃	-	460	900	ms	NOTE 2
		25℃	-	110	220		
		50℃	-	65	130		
Response Time (fall)	Tf	0℃	-	420	800	ms	NOTE 2
		25℃	-	140	250		
		50℃	-	90	155		

note:

R: REFLECTIVE
S: TRANFLECTIVE
T: TRANSMISSIVE
A: GRAY
C,D: YELLOW
E,F: BLUE
J: NORMALLY WHITE

4.2.OPTICAL CHARACTERISTICS

(For Wide Temperature Mode LCM)

AT Vop

MODE	ITEM	Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	3.5	4.3	40	65	25	35
	C	5.5	9.0	50	70	28	28
	J						
S	A	3.2	4.1	35	60	20	32
	C	4.5	7.5	45	65	25	35
	J						
T	E,F	2.7	3.3	30	50	20	30
	C,D	3.0	5.5	30	50	20	30
NOTE		NOTE6		NOTE5			

AT $\phi=0^\circ \theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	-20℃	-	1500	3000	ms	NOTE 2
		0℃	-	270	540		
		25℃	-	120	240		
		50℃	-	70	140		
		70℃	-	65	130		
Response Time (fall)	Tf	-20℃	-	2000	3500	ms	NOTE 2
		0℃	-	310	580		
		25℃	-	100	220		
		50℃	-	50	120		
		70℃	-	40	105		

note:

R: REFLECTIVE
S: TRANFLECTIVE
T: TRANSMISSIVE
A: GRAY

C,D: YELLOW
E,F: BLUE
J: NORMALLY WHITE

REV/DATE	R0/ 11.07.97'	R1/ 03.06.98'				APP	CHK	BY
----------	------------------	------------------	--	--	--	-----	-----	----

4.3.OPTICAL CHARACTERISTICS

(For Low Voltage LC Mode LCM)

AT V_{OP}

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A,B	3.5	4.5	40	60	25	40
	C						
	J						
S	A						
	C	5	8	45	70	25	40
	J						
T	E,F						
	C,D						
NOTE		NOTE6		NOTE5			

AT $\phi=0^\circ \theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	-20℃	-	1900	3800	ms	NOTE 2
		0℃	-	265	530		
		25℃	-	90	180		
		70℃	-	60	120		
Response Time (fall)	Tf	-20℃	-	2700	4500	ms	NOTE 2
		0℃	-	450	715		
		25℃	-	170	260		
		70℃	-	50	110		

note:

R: REFLECTIVE
 S: TRANSFLECTIVE
 T: TRANSMISSIVE
 A,B: GRAY

C,D: YELLOW
 E,F: BLUE
 J: NORMALLY WHITE

4.4.OPTICAL CHARACTERISTICS

(For 240° Twist Mode LCM)

AT V_{OP}

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A						
	C						
	J						
S	A						
	C		8.0		70		80
	J						
T	E,F						
	C,D						
NOTE		NOTE6		NOTE5			

AT $\phi=0^\circ \theta=0^\circ$

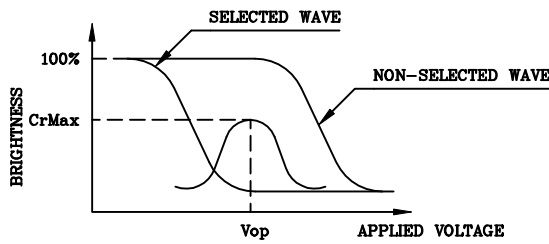
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0℃	-	735	1200	ms	NOTE 2
		25℃	-	245	450		
		50℃	-	75	150		
Response Time (fall)	Tf	0℃	-	415	750	ms	NOTE 2
		25℃	-	90	180		
		50℃	-	65	130		

note:

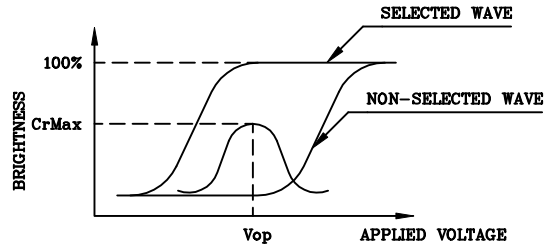
R: REFLECTIVE
 S: TRANSFLECTIVE
 T: TRANSMISSIVE
 A: GRAY
 C,D: YELLOW
 E,F: BLUE
 J: NORMALLY WHITE

(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



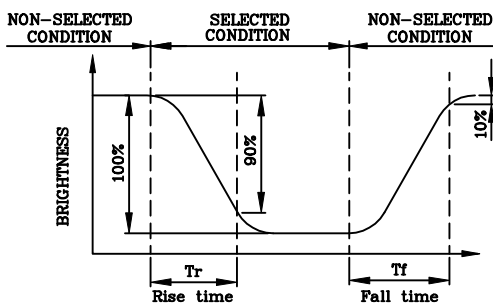
(negative type)

*Conditions

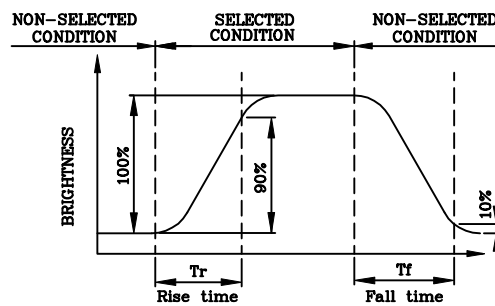
Viewing Angle : 0
 Frame Frequency : 70Hz
 Applied Waveform : 1/N duty, 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



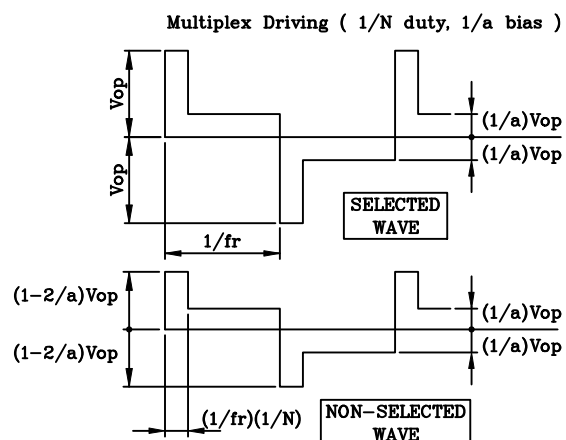
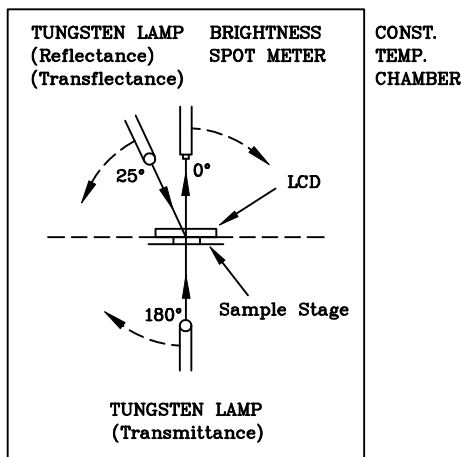
(negative type)

*Conditions

Operating Voltage : Vop
 Viewing Angle (θ,φ) : (0,0)
 Frame Frequency : 70Hz
 Applied Waveform : 1/N duty, 1/a bias

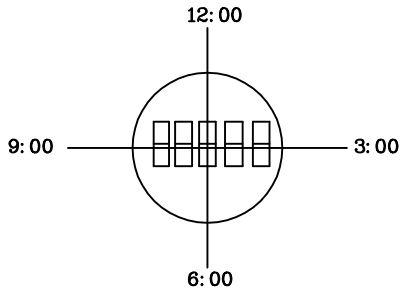
(NOTE 3)

Description of Measuring Equipment and Driving Waveforms



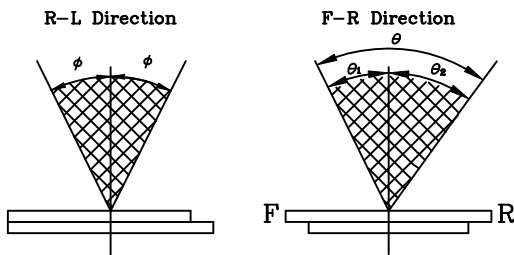
(NOTE 4)

Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle



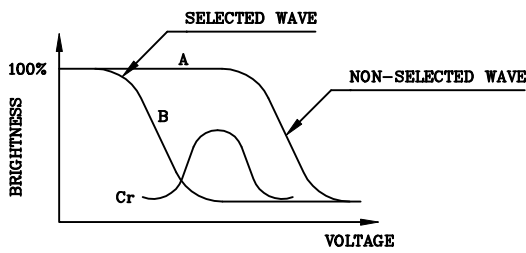
$\theta = \theta_1 + \theta_2$

*Conditions

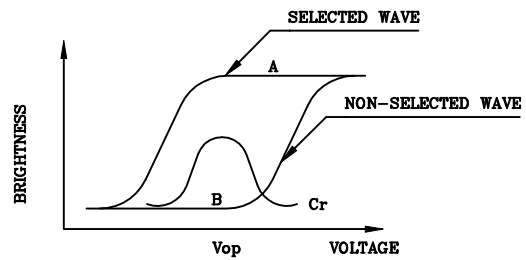
Operating Voltage : V_{op}
 Frame Frequency : 70Hz
 Applied Waveform : 1/N duty, 1/a bias
 Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

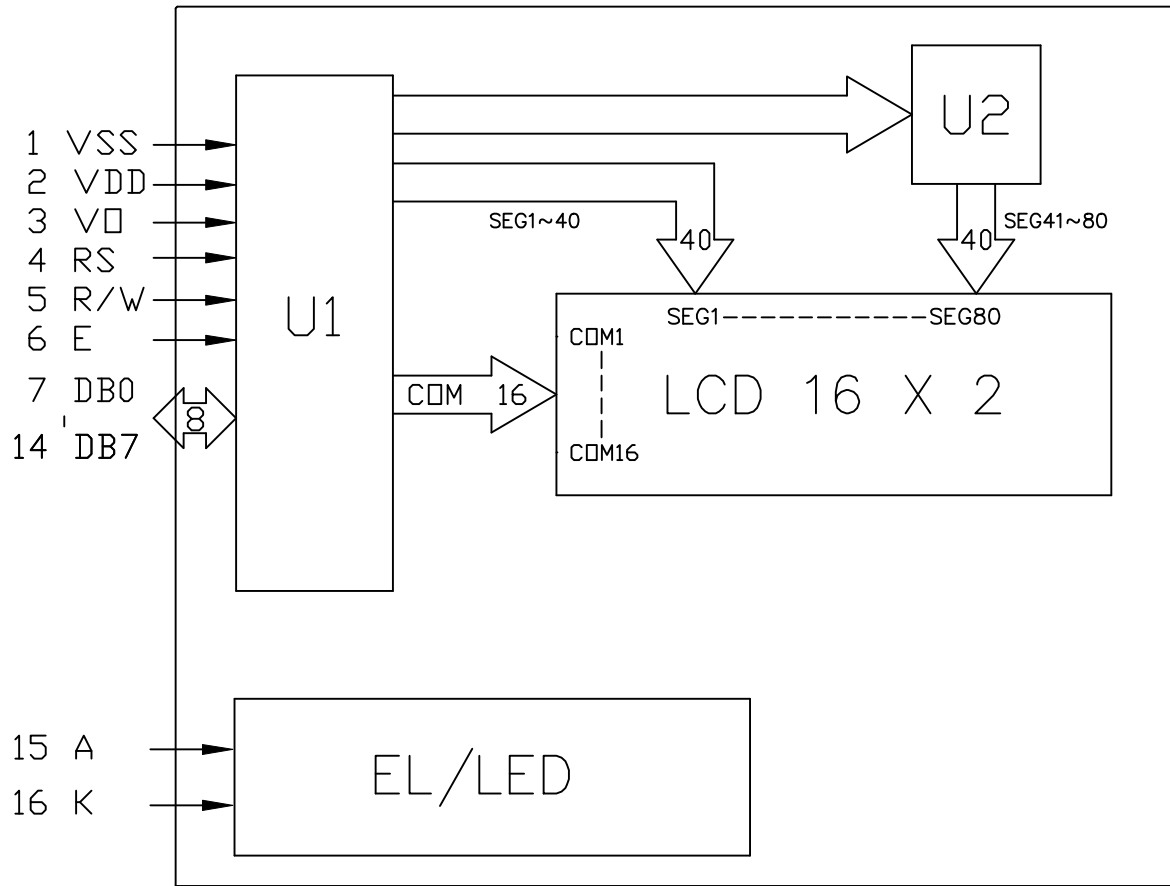
Contrast Ratio : $Cr = A/B$

*Conditions

Viewing Angle : 0
 Frame Frequency : 70Hz
 Applied Waveform : 1/N duty, 1/a bias

REV/DATE	R0/ 11.07.97'	R1/ 03.06.98'				APP	CHK	BY
----------	------------------	------------------	--	--	--	-----	-----	----

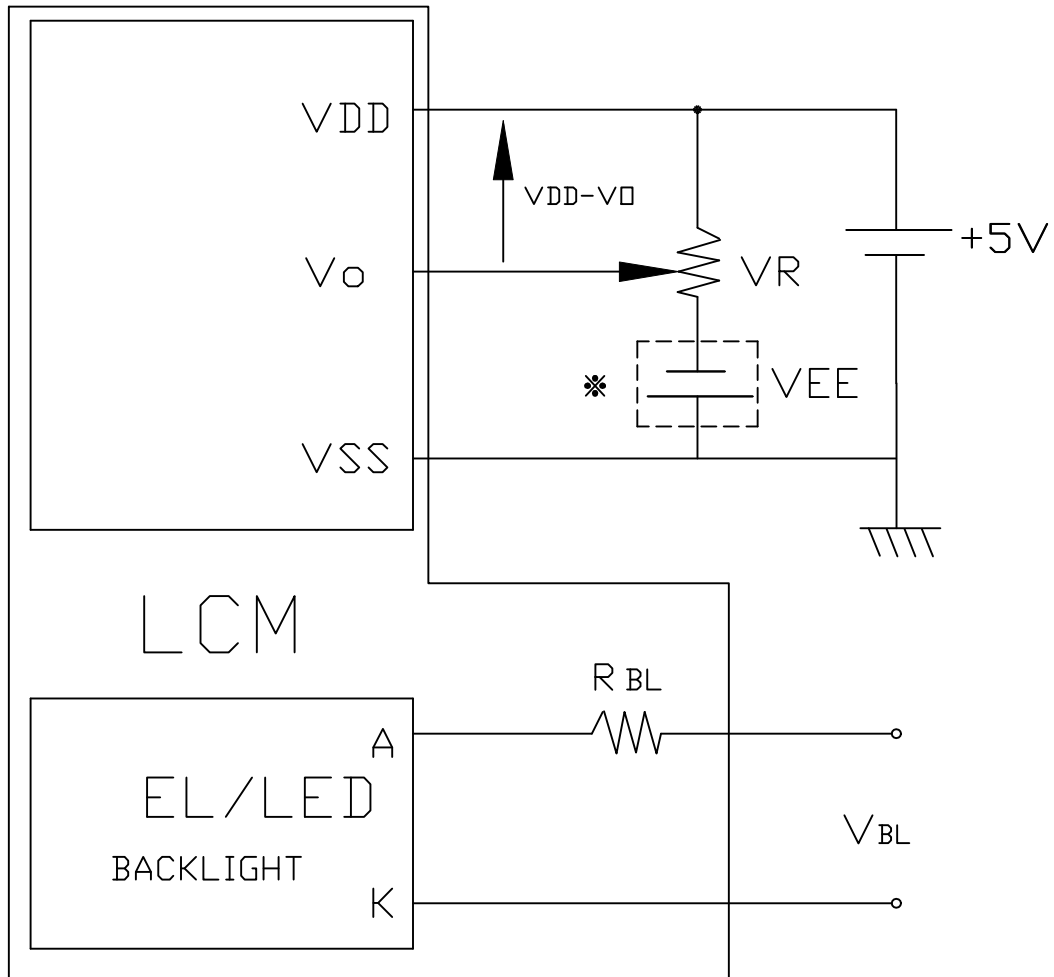
5. BLOCK DIAGRAM



6.INTERNAL PIN CONNECTION

PinNo.	Symbol	Level	Function	
1	V _{SS}	—	0V	Power supply
2	V _{DD}	—	+5V	
3	V ₀	—	—	
4	RS	H/L	L: INSTRUCTION CODE INPUT H: DATA INPUT	
5	R/W	H/L	H: DATA READ (LCM TO MPU) L: DATA WRITE (MPU TO LCM)	
6	E	H, H->L	ENABLE SIGNAL	
7	DB0	H/L	DATA BUS LINE	
8	DB1	H/L		
9	DB2	H/L		
10	DB3	H/L		
11	DB4	H/L		
12	DB5	H/L		
13	DB6	H/L		
14	DB7	H/L		
15	A	—	POWER SUPPLY	
16	K	—	FOR EL/LED B.L.	

7. POWER SUPPLY



$VR = 20K \Omega$

$VEE = 0V$ (NORMAL TEMP. MODE LCM)

$VEE = 3 \sim 5V$ (WIDE TEMP. MODE LCM)

8. TIMING CHARACTERISTICS

Item	Symbol	Test Condition	Min.	Typ.	Max.	Unit
Enable cycle time	t_{cyc}	Fig.a, Fig.b	500	—	—	ns
Enable pulse width	PW_{EH}	Fig.a, Fig.b	230	—	—	ns
Enable rise/fall time	$t_{\text{Er}}, t_{\text{Ef}}$	Fig.a, Fig.b	—	—	20	ns
RS, R/W set up time	t_{AS}	Fig.a, Fig.b	40	—	—	ns
RS, R/W hold time	t_{H1}	Fig.a, Fig.b	10	—	—	ns
Data set up time	t_{DSW}	Fig.a	60	—	—	ns
Data output delay time	t_{DDR}	Fig.b	—	—	120	ns
Data write hold time	t_{H2}	Fig.a	10	—	—	ns
Data read hold time	t_{H2}	Fig.b	5	—	—	ns

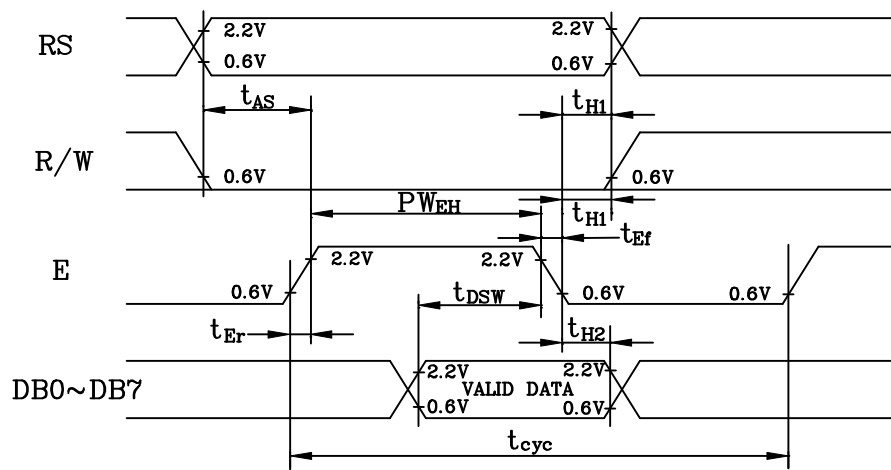


Fig.a Interface timing (data write)

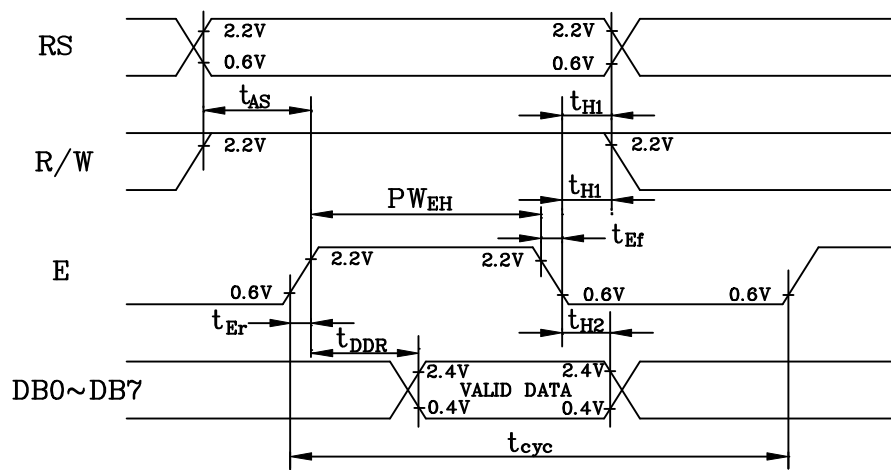


Fig.b Interface timing (data read)

9.CONTROL and DISPLAY COMMAND

COMMAND	RS	R/W	DB ₇	DB ₆	DB ₅	DB ₄	DB ₃	DB ₂	DB ₁	DB ₀	EXECUTION TIME (FOSC=250kHz)	REMARK																		
DISPLAY CLEAR	L	L	L	L	L	L	L	L	L	H	1.64ms																			
RETURN HOME	L	L	L	L	L	L	L	L	H	X	1.64ms	CURSOR MOVE TO FIRST DIGIT																		
ENTRY MODE SET	L	L	L	L	L	L	L	H	I/D	SH	40μS	<ul style="list-style-type: none"> I/D: SET CURSOR MOVE DIRECTION <table border="1"> <tr><td>I/D</td><td>H</td><td>INCREASE</td></tr> <tr><td>I/D</td><td>L</td><td>DECREASE</td></tr> </table> SH: SPECIFIES SHIFT OF DISPLAY <table border="1"> <tr><td>SH</td><td>H</td><td>DISPLAY IS SHIFTED</td></tr> <tr><td>SH</td><td>L</td><td>DISPLAY IS NOT SHIFTED</td></tr> </table> 	I/D	H	INCREASE	I/D	L	DECREASE	SH	H	DISPLAY IS SHIFTED	SH	L	DISPLAY IS NOT SHIFTED						
I/D	H	INCREASE																												
I/D	L	DECREASE																												
SH	H	DISPLAY IS SHIFTED																												
SH	L	DISPLAY IS NOT SHIFTED																												
DISPLAY ON/OFF	L	L	L	L	L	L	H	D	C	B	40μS	<ul style="list-style-type: none"> DISPLAY <table border="1"> <tr><td>D</td><td>H</td><td>DISPLAY ON</td></tr> <tr><td>D</td><td>L</td><td>DISPLAY OFF</td></tr> </table> CURSOR <table border="1"> <tr><td>C</td><td>H</td><td>CURSOR ON</td></tr> <tr><td>C</td><td>L</td><td>CURSOR OFF</td></tr> </table> BLINKING <table border="1"> <tr><td>B</td><td>H</td><td>BLINKING ON</td></tr> <tr><td>B</td><td>L</td><td>BLINKING OFF</td></tr> </table> 	D	H	DISPLAY ON	D	L	DISPLAY OFF	C	H	CURSOR ON	C	L	CURSOR OFF	B	H	BLINKING ON	B	L	BLINKING OFF
D	H	DISPLAY ON																												
D	L	DISPLAY OFF																												
C	H	CURSOR ON																												
C	L	CURSOR OFF																												
B	H	BLINKING ON																												
B	L	BLINKING OFF																												
SHIFT	L	L	L	L	L	H	S/C	R/L	X	X	40μS	<table border="1"> <tr><td>SC</td><td>H</td><td>DISPLAY SHIFT</td></tr> <tr><td>SC</td><td>L</td><td>CURSOR MOVE</td></tr> </table> <table border="1"> <tr><td>R/L</td><td>H</td><td>RIGHT SHIFT</td></tr> <tr><td>R/L</td><td>L</td><td>LEFT SHIFT</td></tr> </table>	SC	H	DISPLAY SHIFT	SC	L	CURSOR MOVE	R/L	H	RIGHT SHIFT	R/L	L	LEFT SHIFT						
SC	H	DISPLAY SHIFT																												
SC	L	CURSOR MOVE																												
R/L	H	RIGHT SHIFT																												
R/L	L	LEFT SHIFT																												
SET FUNCTION	L	L	L	L	H	DL	N	F	X	X	40μS	<table border="1"> <tr><td>DL</td><td>H</td><td>8 DITS INTERFACE</td></tr> <tr><td>DL</td><td>L</td><td>4 BITS INTERFACE</td></tr> </table> <table border="1"> <tr><td>N</td><td>H</td><td>2 LINE DISPLAY</td></tr> <tr><td>N</td><td>L</td><td>1 LINE DISPLAY</td></tr> </table> <table border="1"> <tr><td>F</td><td>H</td><td>5 X 10 DOTS</td></tr> <tr><td>F</td><td>L</td><td>5 X 7 DOTS</td></tr> </table>	DL	H	8 DITS INTERFACE	DL	L	4 BITS INTERFACE	N	H	2 LINE DISPLAY	N	L	1 LINE DISPLAY	F	H	5 X 10 DOTS	F	L	5 X 7 DOTS
DL	H	8 DITS INTERFACE																												
DL	L	4 BITS INTERFACE																												
N	H	2 LINE DISPLAY																												
N	L	1 LINE DISPLAY																												
F	H	5 X 10 DOTS																												
F	L	5 X 7 DOTS																												
SET CG RAM ADDRESS	L	L	L	H	CG RAM address (corresponds to cursor address)					40μS	CG RAM Data is sent and received after this setting																			
SET DD RAM ADDRESS	L	L	H	DD RAM address					40μS	DD RAM Data is sent and received after this setting																				
READ BUSY FLAG & ADDRESS	L	H	BF	Address Counter used for Both DD & CG RAM address					0μS	<table border="1"> <tr><td>BF</td><td>H</td><td>Busy</td></tr> <tr><td>BF</td><td>L</td><td>Ready</td></tr> </table> <ul style="list-style-type: none"> -Reads BF indication internal operating is being performed. -reads address counter contents 	BF	H	Busy	BF	L	Ready														
BF	H	Busy																												
BF	L	Ready																												
WRITE DATA	H	L	Write Data					46μS	Write data into DD or CG RAM																					
READ DATA	H	H	Read Data					46μS	Read data form DD or CGRAM																					

X : Dont care

10.DISPLAY PATTERN (16 x 2)

Display Data RAM Address
 Versus Character Position

01	00	40
02	01	41
03	02	42
04	03	43
05	04	44
06	05	45
07	06	46
08	07	47
09	08	48
10	09	49
11	0A	4A
12	0B	4B
13	0C	4C
14	0D	4D
15	0E	4E
16	0F	4F

11.CHARACTER FONT TABLE

	0	0	0	0	0	0	0	1	1	1	1	1	1
	0	0	0	1	1	1	1	0	0	1	1	1	1
	0	1	1	0	0	1	1	1	0	0	1	1	
	0	0	1	0	1	0	1	0	1	0	1	0	1
XXXX0000			0	a	P	`	F		-	9	3	Q	P
XXXX0001		!	1	A	Q	a	9	o	7	チ	4	ä	Q
XXXX0010		"	2	B	R	b	r	「	イ	ツ	×	ß	ß
XXXX0011		#	3	C	S	c	s	」	ウ	フ	€	€	∞
XXXX0100		\$	4	D	T	d	t	、	エ	ト	フ	W	Ω
XXXX0101		%	5	E	U	e	u	・	オ	ナ	1	ü	Ü
XXXX0110		&	6	F	V	f	v	ヲ	カ	ニ	ヨ	ρ	Σ
XXXX0111		'	7	G	W	g	w	ア	キ	ヌ	ラ	Q	π
XXXX1000		(8	H	X	h	x	ィ	ク	ネ	リ	J	ã
XXXX1001)	9	I	Y	i	y	ウ	ケ	ル	リ	U	U
XXXX1010		*	:	J	Z	j	z	エ	コ	ハ	レ	i	¥
XXXX1011		+	;	K	[k	[オ	サ	ヒ	ロ	*	¥
XXXX1100		,	<	L	¥	l	l	カ	シ	フ	ワ	¢	¥
XXXX1101		-	=	M]	m]	ユ	ヌ	ハ	ン	¢	÷
XXXX1110		.	>	N	^	n	^	ヨ	セ	ホ	°	ñ	
XXXX1111		/	?	O	_	o	_	ッ	ッ	マ	°	ö	■

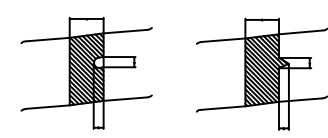
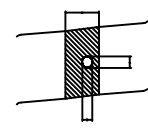
12. RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120HR		Appearance without defect	
2	Low Temp. Storage	-20°C	120HR		Appearance without defect	
3	High Temp. & High Humidity Storage	40°C 90%RH	120HR		Appearance without defect	
4	Thermal Shock	-20°C,30min → 25°C,5min → 60°C,30min → 25°C,5min (= 1 cycle)			Appearance without defect	5 cycles

13.LCD PRODUCT QUALITY STANDARD

(1) DISPLAY APPEARANCE

NO	ITEM	C R I T E R I A																	
1.	INCLUSIONS (BLACK SPOT , WHITE SPOT , DUST)	(1) ROUND TYPE																	
		<table border="1"> <thead> <tr> <th colspan="3">DIAMETER mm (a*)</th> <th>NO. OF DEFECT*</th> </tr> </thead> <tbody> <tr> <td>0.20</td> <td>$a \leq 0.20$</td> <td></td> <td>NEGLECT</td> </tr> <tr> <td>0.35</td> <td>$0.20 < a \leq 0.35$</td> <td></td> <td>5 MAX</td> </tr> <tr> <td></td> <td>$a > 0.35$</td> <td></td> <td>NONE</td> </tr> </tbody> </table>	DIAMETER mm (a*)			NO. OF DEFECT*	0.20	$a \leq 0.20$		NEGLECT	0.35	$0.20 < a \leq 0.35$		5 MAX		$a > 0.35$		NONE	
DIAMETER mm (a*)			NO. OF DEFECT*																
0.20	$a \leq 0.20$		NEGLECT																
0.35	$0.20 < a \leq 0.35$		5 MAX																
	$a > 0.35$		NONE																
		(2) LINEAR TYPE																	
		<table border="1"> <thead> <tr> <th>LENGTH mm(L)</th> <th>WIDTH mm(W)</th> <th>NO. OF DEFECT</th> </tr> </thead> <tbody> <tr> <td>N A</td> <td>$W \leq 0.03$</td> <td>NEGLECT</td> </tr> <tr> <td>$L \leq 3$</td> <td>$0.03 < W \leq 0.08$</td> <td>6</td> </tr> <tr> <td>$3 < L$</td> <td>$0.08 < W$</td> <td>NONE</td> </tr> </tbody> </table>	LENGTH mm(L)	WIDTH mm(W)	NO. OF DEFECT	N A	$W \leq 0.03$	NEGLECT	$L \leq 3$	$0.03 < W \leq 0.08$	6	$3 < L$	$0.08 < W$	NONE					
LENGTH mm(L)	WIDTH mm(W)	NO. OF DEFECT																	
N A	$W \leq 0.03$	NEGLECT																	
$L \leq 3$	$0.03 < W \leq 0.08$	6																	
$3 < L$	$0.08 < W$	NONE																	
2.	SCRATCH	1.SCRATCH ON PROTECTIVE FILM IS PERMITTED . 2.SCRATCH ON POLARIZER SHALL BE AS FOLLOW:																	
		(1) ROUND TYPE																	
		<table border="1"> <thead> <tr> <th colspan="3">DIAMETER mm (a*)</th> <th>NO. OF DEFECT*</th> </tr> </thead> <tbody> <tr> <td>0.15</td> <td>$a \leq 0.15$</td> <td></td> <td>NEGLECT</td> </tr> <tr> <td>0.20</td> <td>$0.15 < a \leq 0.20$</td> <td></td> <td>2 MAX</td> </tr> <tr> <td></td> <td>$a > 0.20$</td> <td></td> <td>NONE</td> </tr> </tbody> </table>	DIAMETER mm (a*)			NO. OF DEFECT*	0.15	$a \leq 0.15$		NEGLECT	0.20	$0.15 < a \leq 0.20$		2 MAX		$a > 0.20$		NONE	
DIAMETER mm (a*)			NO. OF DEFECT*																
0.15	$a \leq 0.15$		NEGLECT																
0.20	$0.15 < a \leq 0.20$		2 MAX																
	$a > 0.20$		NONE																
		(2) LINEAR TYPE BE JUDGED BY 1.-(2) LINEAR TYPE																	
3.	DENT	DIAMETER < 1.5mm																	
4.	BUBBLE	NOT EXCEEDING 0.5mm AVERAGE DIAMETER IS ACCEPTABLE BETWEEN GLASS AND POLARIZING FILM.																	
5.	PIN HOLE	$(a+b)/2 \leq 0.15$ mm MAXIMUM NUMBER: IGNORED																	
		$0.15 < (a+b)/2 \leq 0.20$ MAXIMUM NUMBER: 10																	
6.	DOT DEFECT	$(a+b)/2 \leq 0.20$ mm MAXIMUM NUMBER: IGNORED																	
		$0.20 < (a+b)/2 \leq 0.30$ MAXIMUM NUMBER: 5 x = WIDTH																	
7.	CONTRAST IRREGULARITY (SPOT)	DIAMETER SPEC.																	
		<table border="1"> <thead> <tr> <th colspan="2">DIAMETER SPEC.</th> <th>NO. OF DEFECT*</th> </tr> </thead> <tbody> <tr> <td>$a \leq 0.50$ mm</td> <td></td> <td>NEGLECT</td> </tr> <tr> <td>$0.50 < a \leq 0.75$</td> <td></td> <td>5</td> </tr> <tr> <td>$0.75 < a \leq 1.00$</td> <td></td> <td>3</td> </tr> <tr> <td>$1.00 < a$</td> <td></td> <td>NONE</td> </tr> </tbody> </table>	DIAMETER SPEC.		NO. OF DEFECT*	$a \leq 0.50$ mm		NEGLECT	$0.50 < a \leq 0.75$		5	$0.75 < a \leq 1.00$		3	$1.00 < a$		NONE		
DIAMETER SPEC.		NO. OF DEFECT*																	
$a \leq 0.50$ mm		NEGLECT																	
$0.50 < a \leq 0.75$		5																	
$0.75 < a \leq 1.00$		3																	
$1.00 < a$		NONE																	
8.	DOT WIDTH	DESIGN WIDTH \pm 15%																	
9.	COLOR TONE AND UNIFORMITY	OBVIOUS UNEVEN COLOR IS NOT PERMITTED																	



(2) NOTE:

- SAFETY

- 1.If the LCD panel breaks, be careful not to allow the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

- HANDLING

- 1.Prevent all contact with static electricity, which can damage the CMOS ICs. The module is packaged in a static-shielding bag to prevent damage during shipment, warehousing and removal from the shipping carton.
- 2.Do not remove the panel or frame from the module.
- 3.The polarizing plate on the front surface of the display is very fragile and easily scratched. The module is shipped with a protective liner which must be removed from the polarizing plate prior to assembly.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of polarizing plate.
- 5.Do not use ketonics solvent or aromatic solvent on the polarizing plate. Use a soft cloth soaked with plastic-lens cleaning solution.

- STORAGE

- 1.Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

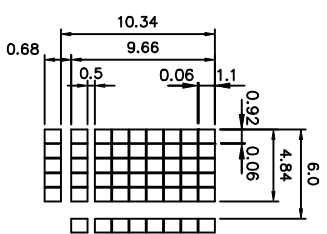
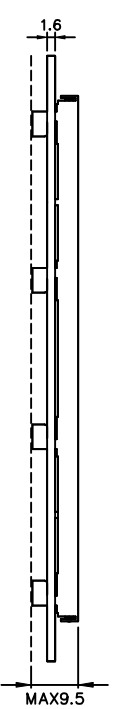
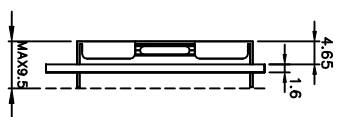
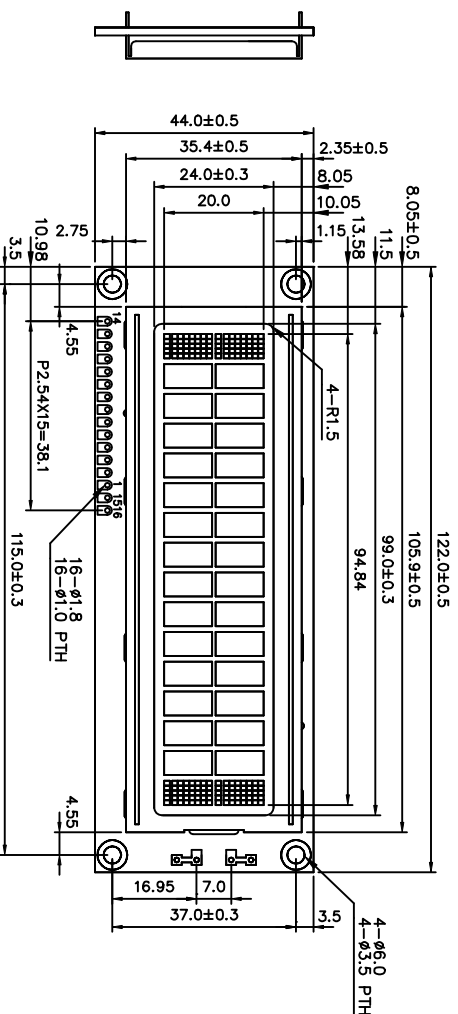
- TERMS OF WARRANTY

- 1.Acceptance inspection period
The inspection period is within one month after the arrival of the contracted goods at the buyer's factory site.
- 2.Applicable warranty period
The warranty period is within twelve months from the date of invoice under normal usage and storage conditions.

- TYPICAL OPERATING LIFETIME OF BACKLIGHT

- LED : 50,000HR
EL : 5,000HR
CCFT : 10,000HR

REV/DATE	R0/ 11.07.97'	R1/ 03.06.98'				APP	CHK	BY
----------	------------------	------------------	--	--	--	-----	-----	----



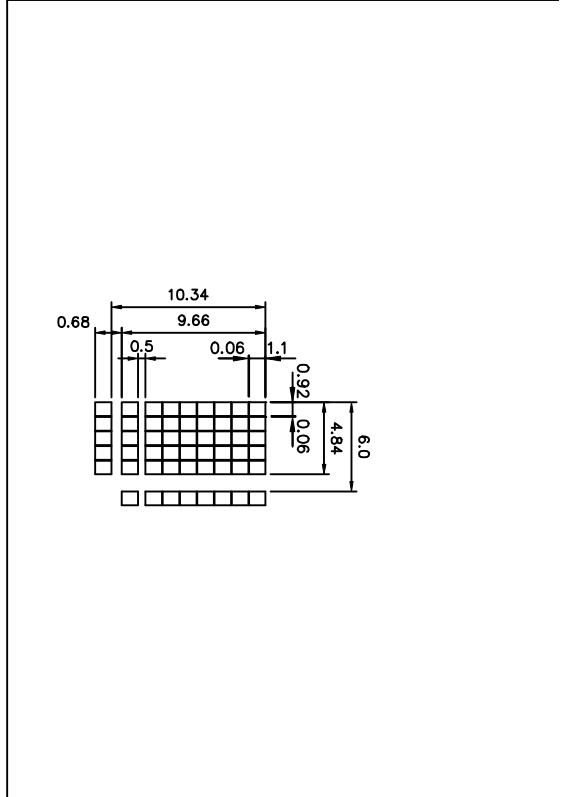
PinNo.	Symbol	Level	Function
1	VSS	-	0V
2	VDD	-	+5V
3	VD	-	Power supply
4	RS	H/L	INSTRUCTION CODE INPUT
5	R/W	H/L	DATA READ FROM CPU TO CPU
6	E	H,H->L	DATA WRITE FROM CPU TO CPU
7	DB0	H/L	ENABLE SIGNAL
8	DB1	H/L	DATA BUS LINE
9	DB2	H/L	
10	DB3	H/L	
11	DB4	H/L	
12	DB5	H/L	DATA BUS LINE
13	DB6	H/L	
14	DB7	H/L	
15	NC	-	NO CONNECT
16	NC	-	

Notes :

- 1.RESOLUTION : 16 X 2 CHARACTERS
- 2.BACKLIGHT : WITHOUT

產品編號	LMKC4_007_2E	南亞塑膠工業股份有限公司
REVISION RECORD	DATE NAME MARK	NAN YA PLASTICS CORPORATION
1		製圖
2		
APPROVE		DWG-ND
CHECK		MKBX007XZE
DESIGN		Rev.A
DRAWN	MAY PING	85/01/24
		THIRD ANGLE PROJECT
		UNIT : mm
		SCALE :

PinNo.	Symbol	Level	Function
1	VSS	-	0V
2	VDD	-	+5V
3	VD	-	Power supply
4	RS	H/L	INSTRUCTION CODE INPUT
5	R/W	H/L	DATA READ FROM LED TO LED
6	E	H,H->L	DATA WRITE FROM MPU TO LED
7	DB0	H/L	ENABLE SIGNAL
8	DB1	H/L	DATA BUS LINE
9	DB2	H/L	
10	DB3	H/L	
11	DB4	H/L	
12	DB5	H/L	
13	DB6	H/L	
14	DB7	H/L	
15	A	-	Anode for LED backlight
16	K	-	Cathode for LED backlight



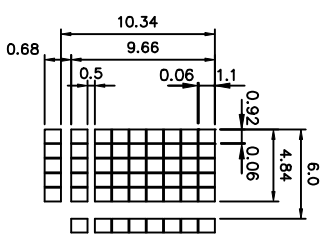
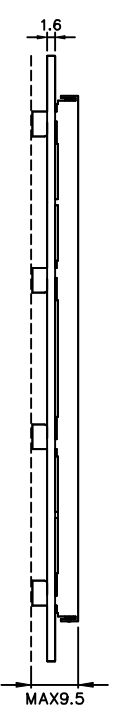
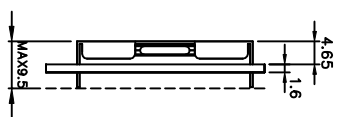
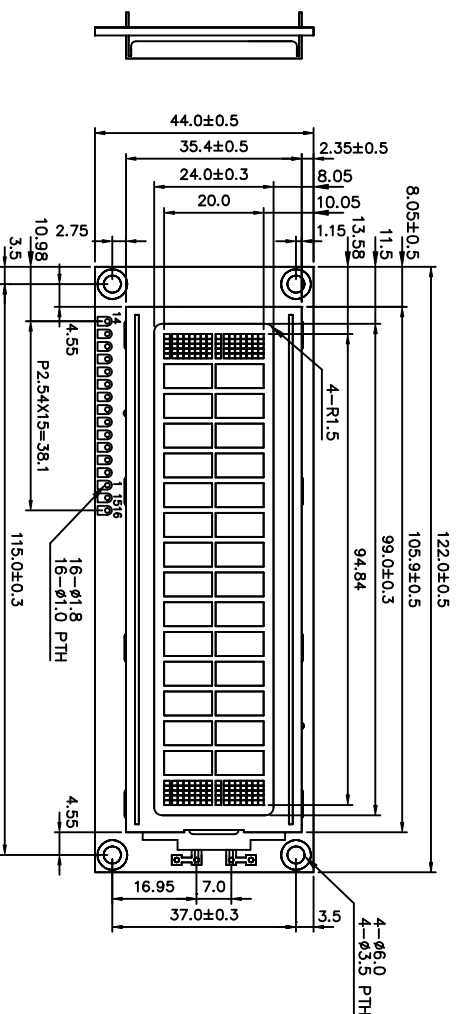
1	REVISON RECORD	DATE	NAME	MARK
2	APPRIIVE			
3	CHECK			
4	DESIGN			
5	DRAWN	MAY PING	86.05.15	

產品編號	LMMC4_007_2E	南亞塑膠工業股份有限公司
REVISON RECORD	DATE	NAME
APPRIIVE		
CHECK		
DESIGN		
DRAWN	MAY PING	86.05.15

DWG-NO	MMBX007X2EX	Rev.A
UNIT	mm	
SCALE	1	

Note :

- 1.RESOLUTION : 16 X 2 CHARACTERS
- 2.BACKLIGHT : LED (YELLOW GREEN)

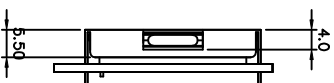
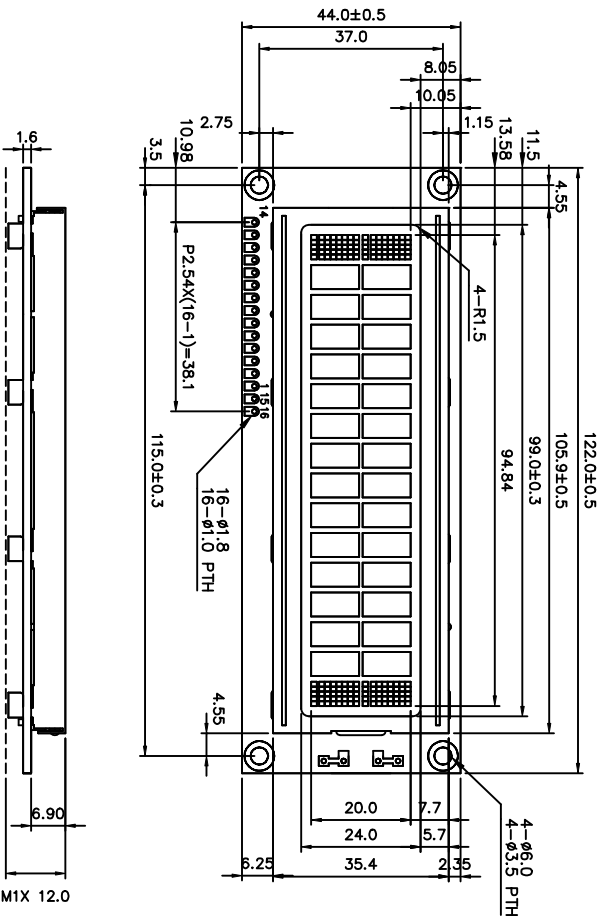


PinNo.	Symbol	Level	Function
1	VSS	-	0V
2	VDD	-	+5V
3	VD	-	Power supply
4	RS	H/L	INSTRUCTION CODE INPUT
5	R/W	H/L	DATA READ FROM CPU TO MPU
6	E	H,H->L	DATA WRITE FROM MPU TO CPU
7	DB0	H/L	ENABLE SIGNAL
8	DB1	H/L	DATA BUS LINE
9	DB2	H/L	
10	DB3	H/L	
11	DB4	H/L	
12	DB5	H/L	
13	DB6	H/L	
14	DB7	H/L	
15	A	-	POWER SUPPLY FOR EL. BL.
16	K	-	POWER SUPPLY FOR EL. BL.

Notes :

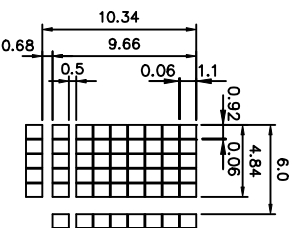
- 1.RESOLUTION : 16 X 2 CHARACTERS
- 2.BACKLIGHT : EL (WHITE)

2	產品編號	LMNC4_007_2E_	南亞塑膠工業股份有限公司
1	REVISION RECORD	DATE NAME MARK	NAN YA PLASTICS CORPORATION
	APPROVE		製品圖
	CHECK		DWG-ND
	DESIGN		MNBX007XZE
	DRAWN	MAY PING	Rev.A
		85/01/24	UNIT : mm
			SCALE :



INTERNAL PIN CONNECTION

PinNo.	Symbol	Level	Function
1	V _{SS}	-	0V
2	V _{DD}	-	+5V
3	V _D	-	Power supply
4	RS	H/L	INSTRUCTION CODE INPUT
5	R/W	H/L	DATA READ FROM LED TO CPU DATA WRITE FROM MPU TO LED
6	E	H,H->L	ENABLE SIGNAL
7	DB0	H/L	DATA BUS LINE
8	DB1	H/L	
9	DB2	H/L	
10	DB3	H/L	
11	DB4	H/L	DATA BUS LINE
12	DB5	H/L	
13	DB6	H/L	
14	DB7	H/L	
15	A	-	Anode for LED backlight
16	K	-	Cathode for LED backlight



NOTES :

- 1.RESOLUTION : 16 X 2 CHARACTERS
- 2.BACKLIGHT : EDGE LED (YELLOW GREEN)

產品編號	LMC4_007_4E_	南亞塑膠工業股份有限公司
APPROVE	NAME	NAN YA PLASTICS CORPORATION
CHECK	DATE	製圖圖
DESIGN	DWG-ND	MME007X4E
DRAW	MAY PING	Rev.A
	851120	UNIT : mm
		SCALE :